



WORX RACING Sea-Doo RXPX 300 Exhaust Bypass

PART # - WR04029

MODELS: Sea-Doo 300 Hp RXPX MODELS

INSTALLATION INSTRUCTIONS

IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION

- 1- Make sure ski is secure and on a flat surface. Remove lanyard and disconnect battery.
- 2- Remove 2 bolts from each coloured side panel. Unclip coolant tank reservoir by pressing locking tabs on side. Lay over near intake manifold. Remove top vent cover from rear handle on rear grab handle by removing plastic rivets. Remove 6 x M6 bolts holding rear handle on to hull these have Nuts on inside of hull. Use 10mm socket and ratchet to remove.
- 3- Cut zip tie holding siphon hoses on exhaust hose. Undo hose clamps on OEM exhaust hose. Remove cross over hose from water box to exhaust baffle. Retain clamps for reuse #1, #2
(NOTE* it will help to mark hose to where they fit and direction for installation)
- 4- Remove top rubber straps holding exhaust baffle #A. Unclip top bracket holding rear heat exchanger #B (on baffle) Clips are on the side and lift up. Lift heat exchanger up to remove it from bracket and lay forward towards engine out of the way. **DO NOT** disconnect. Undo hose clamp on bottom of baffle #3. Retain clamp to reuse.
- 5- Pull baffle up to out of hose. You will need to twist back and forth to work it out. (there is not a lot of room take your time)
- 6- Once remove fit WORX WR04029 Bypass into OEM outlet hose and face forward. Fit clamp loosely in case you need to twist pipe when fitting crossover to better match up. (Longer end will face down into hose. Place alongside baffle to confirm direction)
- 7- Place heat exchanger in original location. Sit OEM cover on top of exchanger and refit rubber straps to hold into place.
- 8- Refit OEM exhaust cross over hose to other end our WORX bypass and to water box. Twist Bypass to correct angle so OEM crossover hose is not bent. Secure with OEM clamps. **Make sure all 3 clamps are secure. Do not overtighten!**
- 9- Relocated bilge siphon hose and secure to crossover with zip tie.
- 10- Refit rear handle and locate coolant tank. Make sure it clips back in. refit side cover panels.
- 11- Clear ski of tools and hardware. Start and check for exhaust leaks and connection points.

Thank you for purchasing **Worx Racing components** products. We firmly believe that **Worx Racing Components** products are among the finest watercraft parts available. A great deal of time and effort has gone into the design and development of this product to ensure that it will perform to the highest standard and that installation is a relatively straight forward and simple procedure. If you have any questions or comments on the performance and/or installation of our products please contact us at the numbers listed on page one or through your local **Worx** dealer.

